

## Investigation of the Chemisorption of Butenes on CuO and Cu<sub>2</sub>O Catalysts by Infrared Spectroscopy

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The adsorption of butene-1, isobutene, methylvinylketone, and methylacrolein on Cu<sub>2</sub>O, and that of butene-1 and isobutene on CuO have been investigated by infrared spectroscopy.

It has been shown that the surface compounds formed in the chemisorption of butene-1 and isobutene on Cu<sub>2</sub>O are of the same nature. It has been found that under similar experimental conditions the adsorption of the two main products of butene-1 and isobutene partial oxidation, methylvinylketone and methylacrolein, is essentially different. This difference lies in the fact that methylvinylketone adsorbs on the catalyst mainly irreversibly as surface carbonate compounds, while methylacrolein adsorbs largely reversibly. This difference is considered to be one of the reasons which causes the different selectivity of Cu<sub>2</sub>O with regard to the oxidation of butenes. On CuO, both butenes are chemisorbed in the form of carbonate-carboxylate compounds of the same composition. Data on the oxidation of C<sub>3</sub>-C<sub>5</sub> olefins and those on their chemisorption on copper catalysts have been compared.

This paper is a continuation of our previous publication on propylene and oxygen chemisorption on catalysts for complete (CuO) and partial (Cu<sub>2</sub>O) olefin oxidation (1). The point of view developed earlier (2), according to which the difference in selectivity of these catalysts is considered to be due to the different nature of the surface complexes obtained, was borne out by the data reported in that study (1).

As Cu<sub>2</sub>O shows different selectivity in the oxidation of butene-1 and isobutene, and as all olefins, butenes included, oxidize only to CO<sub>2</sub> and H<sub>2</sub>O on CuO, one would expect different intermediate complexes to be formed in butene-1 and isobutene chemisorptions on Cu<sub>2</sub>O, and the surface compounds of nearly the same composition and with similar properties to be formed in chemisorption of various olefins on CuO.

This paper contains butene-1 and isobutene chemisorption data on CuO and Cu<sub>2</sub>O obtained by infrared spectroscopy.

### PROCEDURE

The catalyst plates employed in the present infrared spectroscopy studies were similar to those used in our previous investigation (1). The procedure of the pretreatment of the oxides has already been described (1, 3). Spectra were recorded on an IRS-14 instrument in the region 1300-1800 (NaCl prism) and 2200-3100 cm<sup>-1</sup> (LiF prism) at room temperature. The spectral slit width did not exceed 10 cm<sup>-1</sup>. The error in measuring the maximum of the absorption band was of the order of ±1 and ±3 cm<sup>-1</sup> for NaCl and LiF prisms, respectively.

### INFRARED SPECTRA OF CHEMISORBED MOLECULES

#### 1. Chemisorption of Butene-1 on Cu<sub>2</sub>O-SiO<sub>2</sub>

Infrared spectra of butene-1 and oxygen chemisorbed on Cu<sub>2</sub>O-SiO<sub>2</sub> are given in



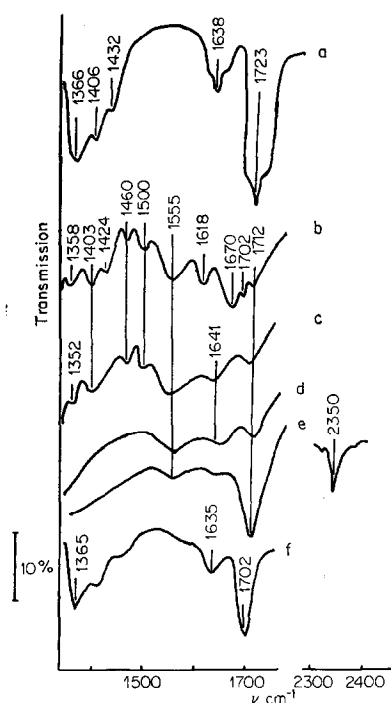


Fig. 3. Infrared spectra of methylvinylketone on Cu<sub>2</sub>O-SiO<sub>2</sub>. (a) Gaseous methylvinylketone; (b) adsorption at room temperature; (c) pumped for 0.5 hr at room temperature after the adsorption; (d) pumped for 0.5 hr at 300°C after the adsorption of methylvinylketone at 300°C; (e) adsorption of a mixture of methylvinylketone and O<sub>2</sub> at 100 and 300°C, then pumped for 0.5 hr at the same temperatures; (f) adsorption of methylvinylketone on SiO<sub>2</sub> at room temperature.

which on the surface of Cu<sub>2</sub>O is very likely as outgassing was performed at 100°C) to form acetaldehyde and acrolein. On less active sites butene-1 chemisorbs reversibly; the C=C bond strength decreases, and under oxygen influence the C-H bond strengths in the methylene groups decrease. This is confirmed by the appearance of a weak band at 2944-2930 cm<sup>-1</sup> which may be ascribed to asymmetric stretching frequencies of the CH<sub>2</sub> groups (4, 5) by its shift to 2920 cm<sup>-1</sup>, and the occurrence of the frequency 1442 cm<sup>-1</sup> in the region of the C-H deformation vibrations in the presence of oxygen [a corresponding frequency in the gaseous butene-1 spectrum is 1470 cm<sup>-1</sup> (4)]. It is worth mentioning that no

marked effect of oxygen on the band positions of C=C, CH<sub>3</sub>, and CH<sub>2</sub> groups was observed in the experiments performed. The low intensity bands observed in the spectrum of irreversibly chemisorbed butene-1 at 2920 and 1450 cm<sup>-1</sup> (Fig. 1d), which do not disappear when the outgassing temperature is raised as high as 350-400°C, may be attributed to vibration frequencies of hydrocarbon fragments involving mainly -CH<sub>2</sub> groups on the surface of Cu<sub>2</sub>O (5).

## 2. Chemisorption of Isobutene on Cu<sub>2</sub>O-SiO<sub>2</sub>

Infrared spectra of isobutene chemisorbed on Cu<sub>2</sub>O are given in Fig. 2. Comparing spectra of gaseous isobutene with those of adsorbed isobutene at 20°C (Fig. 2b), one may notice the following changes in the latter. The maximum of the C=C band at 1654 cm<sup>-1</sup> shifts to lower frequencies by 12 cm<sup>-1</sup>. The frequencies of  $\nu_{as}$  CH<sub>3</sub> (2948 cm<sup>-1</sup>),  $\nu_{as}=\text{CH}_2$  (3073-3096 cm<sup>-1</sup>),  $\delta_{as}$  (1446, 1455 cm<sup>-1</sup>), and  $\delta_s$  (1380, 1390 cm<sup>-1</sup>) of CH<sub>3</sub> groups, as well as the deformation frequency defining a change in

the  $\begin{array}{c} \text{CH}_3 \\ \diagup \\ \text{C} \\ \diagdown \\ \text{CH}_3 \end{array}$  angle (1380 cm<sup>-1</sup>) (6), are

smaller in adsorbed molecules than the corresponding frequencies in gaseous molecules by 8, 10, 18, and 24 cm<sup>-1</sup>, respectively. This suggests a decrease in the strengths of the C=C and C-H bonds and in the

$\begin{array}{c} \text{CH}_3 \\ \diagup \\ \text{C} \\ \diagdown \\ \text{CH}_3 \end{array}$  bond angle as a result of adsorp-

tion. The absorption band at 1692 cm<sup>-1</sup> present in the spectrum of adsorbed isobutene occurs at a frequency close to that observed in the spectrum of acrolein adsorbed on Cu<sub>2</sub>O (1698 cm<sup>-1</sup>) (Fig. 1f). An identical band also arises in the spectrum of methylacrolein adsorbed on Cu<sub>2</sub>O (Fig. 4b). Therefore, this band may be supposed to correspond to one of these compounds formed in the adsorption of isobutene on Cu<sub>2</sub>O at room temperature. In the spectrum of irreversibly chemisorbed isobutene (Fig. 2c), the frequencies 2980, 2930, and 2963 cm<sup>-1</sup> are observed, while in the deformation vibration

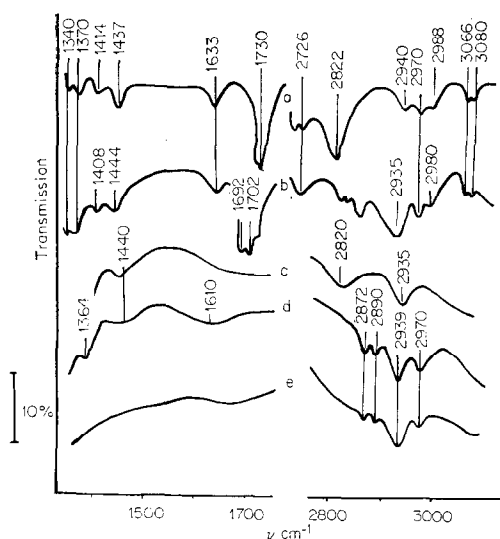
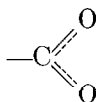


Fig. 4. Infrared spectra of methylacrolein on  $\text{Cu}_2\text{O-SiO}_2$ . (a) Gaseous methylacrolein; (b) adsorption of methylacrolein at room temperature; (c) pumped for 0.5 hr at room temperature after the adsorption; (d) pumped for 0.5 hr at  $300^\circ\text{C}$  after the adsorption at  $300^\circ\text{C}$ ; (e) treated by  $\text{O}_2$  for 10 min at  $300^\circ\text{C}$ .

region unresolved bands with maxima at 1610 and  $1440\text{ cm}^{-1}$  are present. An increase in adsorption temperature as high as 100 and  $300^\circ\text{C}$  does not affect the band intensity at 1610 and  $1440\text{ cm}^{-1}$ . The band intensity increases at  $2930\text{ cm}^{-1}$  and decreases at  $2980\text{ cm}^{-1}$  (Fig. 2). The bands at  $2930\text{ cm}^{-1}$  and  $2980\text{ cm}^{-1}$ , like those obtained in the spectrum of butene-1 adsorbed on  $\text{Cu}_2\text{O}$ , may be assigned to the C-H stretching vibrations (4, 5). The band at  $1610\text{ cm}^{-1}$  may be attributed to the



vibrations of the carboxylate ion, while the unresolved band at  $1440\text{ cm}^{-1}$  obviously corresponds to the overlapped deformation frequencies in alkyl groups and symmetric stretching frequencies of the carboxylate ion.

Infrared spectra of adsorbed butenes suggest an identical character for butene-1 and isobutene adsorptions on cuprous oxide involving a decrease in the C=C and C-H

bond strengths in reversibly adsorbed molecules under precatalysis conditions, the formation of irreversibly adsorbed surface hydrocarbon compounds and the carboxylate ion. It follows that the lower selectivity in butene-1 oxidation cannot be interpreted by different compositions and structures of the intermediate complexes formed.

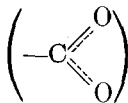
### 3. Chemisorption of Methylvinylketone and Methylacrolein on $\text{Cu}_2\text{O-SiO}_2$

The chemisorption of the two main products, methylvinylketone and methylacrolein resulting from partial oxidation of butene has also been studied. Their spectra are shown in Figs. 3 and 4.

Comparing spectra of gaseous methylvinylketone (Fig. 3a) with those of adsorbed methylvinylketone on  $\text{Cu}_2\text{O}$  at  $20^\circ\text{C}$  (Fig. 3b and c), one can see that the latter is chemisorbed mainly in the form of stable carbonate and carboxylate surface compounds. The absorption bands at 1712, 1641, 1555, 1500, 1460, 1403, and  $1358\text{ cm}^{-1}$  remain in the spectrum when outgassing was performed at room temperature, and the bands at 1712, 1641, and 1555 are still present with outgassing at  $300^\circ\text{C}$  (Fig. 3d). After a short contact of the sample with oxygen at  $100\text{--}300^\circ\text{C}$ , the band intensity at  $1712\text{ cm}^{-1}$  increases, while the intensity of the rest of bands decreases. Furthermore, the frequency corresponding to gaseous  $\text{CO}_2$  ( $2350\text{ cm}^{-1}$ ) appears in the gas phase spectrum (Fig. 3e). All the bands disappear from the spectrum when the sample was treated with oxygen for two or three hours at  $350^\circ\text{C}$ .

In the spectrum of methylacrolein chemisorbed at  $20^\circ\text{C}$  (Fig. 4b and c), absorption bands are not observed at  $1500\text{--}1700\text{ cm}^{-1}$ . Consequently, unlike methylvinylketone, stable chemisorbed surface compounds of carbonate and carboxylate types are not formed from acrolein at low temperatures. The bands present in the spectrum at 2935, 2820, and  $1440\text{ cm}^{-1}$  (Fig. 4c) seem to correspond to irreversibly chemisorbed compounds of the polymeric type (5). In the spectrum of irreversibly chemisorbed methylacrolein at  $300^\circ\text{C}$  (Fig. 4d), the

bands at 2872–2930 cm<sup>-1</sup> correspond to the C–H stretching frequencies in methyl and methylene groups, and the low intensity frequencies 1610 cm<sup>-1</sup>



1440–1400 cm<sup>-1</sup> ( $\delta_{\text{as}}$  -CH<sub>3</sub>) and 1364 cm<sup>-1</sup> ( $\delta_{\text{s}}$  -CH<sub>3</sub>) correspond to irreversibly chemisorbed compounds of carboxylate and polymeric types. The bands at 1610 and 1400 cm<sup>-1</sup> disappear from the spectrum when a short treatment of the sample with oxygen was carried out at 100–300°C, while the remaining bands which may be ascribed to polymer compounds disappear only when outgassing was performed for two to three hours at 300°C. Therefore, one may suppose that they only block a part of surface, while on the rest of it catalysis occurs via formation and oxidation of carbonate structures. As in methylvinylketone adsorption these structures are formed at lower temperatures and in greater quantities than with methylacrolein adsorption, one can think that methylacrolein is affected by further oxidation to CO<sub>2</sub> to a lesser extent than methylvinylketone. It is possible that this fact stipulates greater selectivity in isobutene oxidation compared to that of butene-1.

#### 4. Chemisorption of C<sub>4</sub>H<sub>8</sub>-1 on CuO-SiO<sub>2</sub>

Infrared spectra of butene-1 chemisorbed on CuO are presented in Fig. 5. A number of bands are observed after adsorption at 20°C and outgassing. The bands at 1540–1710 cm<sup>-1</sup> may be ascribed to different firmly chemisorbed carbonate and carboxylate surface compounds, and the bands at 2854, 2926, and 2968 cm<sup>-1</sup> to the C–H stretching vibrations in irreversibly chemisorbed hydrocarbon compounds. It is impossible to make an unambiguous assignment of the frequencies in the region down to 1540 cm<sup>-1</sup>, as the frequencies observed can be attributed to both types of the identified surface compounds.

It is necessary to give consideration to essential differences in the spectra of bu-

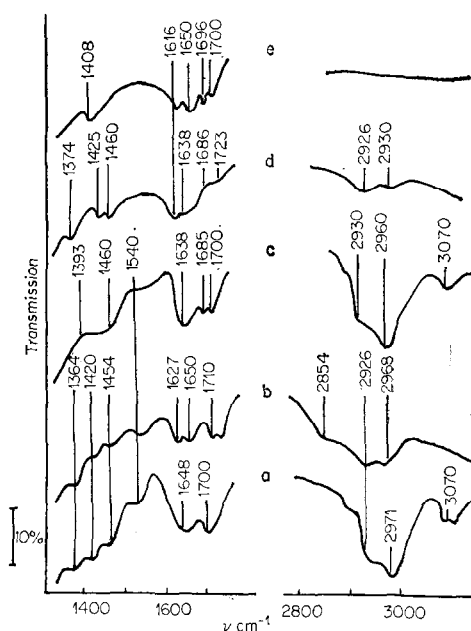


Fig. 5. Infrared spectra of C<sub>4</sub>H<sub>8</sub>-1 on CuO-SiO<sub>2</sub>. (a) Adsorption of C<sub>4</sub>H<sub>8</sub>-1 at room temperature; (b) pumped for 0.5 hr at room temperature and 100°C after the adsorption at the same temperature; (c) adsorption of C<sub>4</sub>H<sub>8</sub>-1 at 100°C; (d) pumped for 0.5 hr at 300°C after the adsorption of C<sub>4</sub>H<sub>8</sub>-1 at 300°C; (e) adsorption of a mixture of C<sub>4</sub>H<sub>8</sub>-1 and O<sub>2</sub> at 300°C, then pumped for 0.5 hr at the same temperature.

tene-1 adsorbed on CuO-SiO<sub>2</sub> (Fig. 5b) and on Cu<sub>2</sub>O-SiO<sub>2</sub> (Fig. 1d), at 20°C. As can be seen in Fig. 1d, there are no characteristic frequencies in the region 1540–1700 cm<sup>-1</sup> corresponding to carbonate and carboxylate compounds. The intensity of the C–H stretching frequencies is well below that of Fig. 5b. This is evidence for a greater degree of butene-1 irreversible chemisorption at low temperature on CuO against that on Cu<sub>2</sub>O.

It should be noted that under given conditions one cannot judge from the results obtained about the irreversible chemisorption of butene-1, as the absorption bands of the C=C stretching vibration and CH<sub>3</sub> deformation vibration are overlapped by the absorption bands of irreversibly chemisorbed compounds (Fig. 5a). The absence of a shift in the C–H stretching frequency (2971 cm<sup>-1</sup>) may be accounted for either

by insufficient adsorption for spectral detection or by complete interaction of adsorbed butene-1 and CuO to form the above-mentioned surface compounds at room temperature.

The presence of absorption bands in the region  $1510\text{--}1700\text{ cm}^{-1}$  in spectra of butene-1 adsorbed at higher temperature ( $100\text{--}300^\circ\text{C}$ ) suggests the formation of irreversibly chemisorbed surface compounds of the carbonate and carboxylate types. Cupric oxide appears to be partially reduced. This can be seen from the spectra given in Figs. 5b and c, and 1b. The  $\text{C}=\text{C}$  and  $\text{CH}_3$  stretching frequencies shift to lower frequencies in the spectrum of butene-1 adsorbed at  $100^\circ\text{C}$  (Fig. 5c) compared to those in the gaseous butene-1 spectrum (Fig. 1a) and in the spectra of butene-1 adsorbed at  $20^\circ\text{C}$  (Fig. 1b) and coincide with corresponding frequencies in the spectrum of olefin adsorbed on  $\text{Cu}_2\text{O}$ .

##### 5. Chemisorption of Isobutene on $\text{CuO-SiO}_2$

As one can see in Fig. 6 in the irreversibly chemisorbed isobutene spectra obtained in isobutene adsorption at  $20^\circ\text{C}$  and higher temperatures, the same bands are present as in the spectra of butene-1 irreversibly chemisorbed on CuO. These bands correspond to characteristic vibration frequencies of carbonate and carboxylate compounds (about  $1520\text{--}1700\text{ cm}^{-1}$ ) and the  $\text{C-H}$  stretching frequencies ( $2965, 2930\text{ cm}^{-1}$ ). Therefore, the qualitative composition of the surface compounds formed in the irreversible chemisorption of the two butenes on CuO may be supposed to be identical.

However, the  $\text{CH}_3$  and  $=\text{CH}_2$  stretching frequencies of isobutene in the gas phase spectrum shift by 8 and  $10\text{ cm}^{-1}$ , while this is not observed with butene-1 (Fig. 6a). This fact enables us, to some extent, to think that the amount of irreversibly chemisorbed isobutene on CuO is greater compared to that of butene-1.

##### DISCUSSION

The spectroscopic data on butene-1 and isobutene chemisorptions on  $\text{Cu}_2\text{O}$  suggest

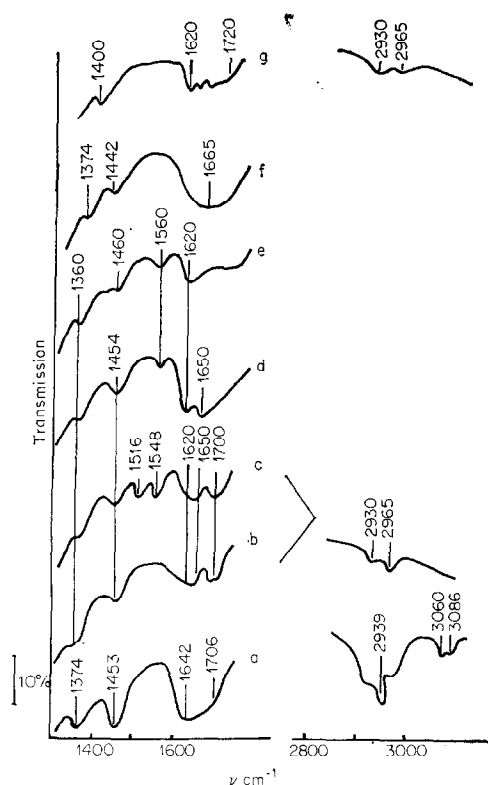


Fig. 6. Infrared spectra of  $\text{iso-C}_4\text{H}_8$  on  $\text{CuO-SiO}_2$ . (a) Adsorption of  $\text{iso-C}_4\text{H}_8$  on  $\text{CuO-SiO}_2$  at room temperature; (b) pumped for 0.5 hr at room temperature after the adsorption of  $\text{iso-C}_4\text{H}_8$ ; (c) adsorption of a mixture of  $\text{iso-C}_4\text{H}_8$  and  $\text{O}_2$  at room temperature, then pumped for 0.5 hr at the same temperature; (d) the same procedure as in "c," at  $100^\circ\text{C}$ ; (e) adsorption of a mixture of  $\text{iso-C}_4\text{H}_8$  and  $\text{O}_2$  (1:1) at  $300^\circ\text{C}$ ; (f) pumped for 0.5 hr at  $300^\circ\text{C}$  after the adsorption of the mixture at  $300^\circ\text{C}$ .

that the reversible chemisorption mechanisms of both butenes are identical. They also allow us to assume the identity of their oxidation mechanism on  $\text{Cu}_2\text{O}$  via the conversion of olefin chemisorbed in the form of the  $\pi$ -complex on  $\text{Cu}^+$  ions into the  $\pi$ -allyl surface compound followed by further oxidation of the latter. Therefore, the different selectivity of  $\text{Cu}_2\text{O}$  in isobutene and  $n$ -butene oxidations, as mentioned above, cannot be attributed to differences in adsorption of these olefins. It may be a consequence of different chemisorptions of the two main products of the partial oxidation of these butenes on  $\text{Cu}_2\text{O}$ , methyl-

vinylketone and methacrolein. The results obtained suggest an increased chemisorptive capacity of methylvinylketone resulting in the formation of intermediate compounds of the carbonate and carboxylate type which oxidize to CO<sub>2</sub> at 100–300°C. Methylacrolein adsorption on Cu<sub>2</sub>O is far weaker than that of methylvinylketone and as a result it hardly undergoes further oxidation; this stipulates greater selectivity of Cu<sub>2</sub>O in the oxidation of isobutene to methylacrolein. One can see a complete analogy in adsorptions of acrolein and methylacrolein on Cu<sub>2</sub>O and in the end results of the oxidations of C<sub>3</sub>H<sub>6</sub> and iso-C<sub>4</sub>H<sub>8</sub> on this catalyst. These conclusions drawn on the basis of the spectroscopic data are well consistent with kinetic data on butene (7) and pentene (8) oxidations on cuprous oxide. The selectivity of Cu<sub>2</sub>O in the oxidation of branched pentenes is also higher than in the oxidation of *n*-C<sub>5</sub>H<sub>10</sub> (9). This fact is evidently due to further oxidation of the partial oxidation products of *n*-C<sub>5</sub>H<sub>10</sub> as compared to the oxidation products of isopentenenes.

On CuO both butenes are chemisorbed mostly irreversibly involving double bond breaking and the formation of carbonate, carboxylate, and hydrocarbon compounds of similar composition. These intermediate compounds are formed both in the presence of oxygen and in the adsorption of olefin alone. It shows that oxygen in the lattice of oxide catalysts for complete oxidation is active enough to react with the olefin and break bonds in the molecule which are rather strong (about 80–150 kcal/mole).

The facts given above suggest that the

different selectivity of cuprous and cupric oxides displayed in the oxidation of all olefins is due to differences in their adsorption on these catalysts to form the intermediate surface complexes different in structure and strength involving olefin, oxygen, and catalyst. The different selectivity of the same catalyst, Cu<sub>2</sub>O, in the oxidation of olefins of different structure is due to differences in the adsorption (and, accordingly, in stability) of the partial oxidation products. This fact is of primary importance both in the choice of catalysts and conditions for catalysis.

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